



				Parts List		
Ref	Class	Part	Description	Qty	Comment	Footnote
-	1623	8951A33	GEAR HOUSING ASSEMBLY- CO	1		
1	1623	8951A39	GEAR HOUSING ASSEMBLY	1		
2	14	37972	PIN, SHIFT CRANK - GEAR HO	1		
3	16	46911	STUD, GEAR HOUSING TO D	1		
4	16	56298	STUD, GEAR HOUSING TO D	2		
5	16	56297	2 STUD, WATER PUMP GEAR I	1		
6	16	69501	STUD, WATER PUMP GEAR I	2		
7	26	45577	1 SEAL, GEAR HOUSING	1		3,18,24,2
8	17	35973	2 DOWEL PIN, GEAR HOUSING	2		
9	31	42647A	1 ROLLER BEARING, DRIVE SH	1		18,24
10		93423	1 INSERT, WATER PICKUP (ST.			
11		93424	1 INSERT, WATER PICKUP (PO			
12	10	76156	1 SCREW, INSERT TO GEAR H			
13	11	45812	1 NUT, INSERT SCREW			
14	17	42836	1 GROOVE PIN, WATER PUMP			
15	45	42634	1 DRIVE SHAFT ASSEMBLY			
16	15	42637A	1 SHIM, DRIVE SHAFT BEARING	AP		18,24
17	31	36387A	1 TAPERED ROLLER BEARING A	1		18,24
18	11	824519	1 NUT, DRIVE SHAFT BEARING	1		
19	43	828071A	1 GEAR SET (INCLUDES PINION	1		24
20	12	92721	1 WASHER, PINION GEAR	1		18,24
21	11	35921	1 NUT, PINION GEAR TO DRIVE	1		18,24
22	10	67892A	1 SCREW, FILL/DRAIN	1		
23	12	19183	2 WASHER, FILL/DRAIN SCREW	1	(Component of Lower Seal Kit ?26	18,24,22,2
24	46	44292A	3 WATER PUMP BASE ASSEMBL	1		
25	27	42631	1 GASKET, WATER PUMP TO E	1	(Component of Water Pump Kit ?4	3,18,24,2
26	25	90011	1 "O" RING, WATER PUMP (2.1	1	(Component of Water Pump Kit ?4	3,18,24,2
27	26	16977	1 OIL SEAL, WATER PUMP	1		18,24,3
28	26	16977	1 OIL SEAL, WATER PUMP	1		3,18
29	27	85608	1 GASKET, LOWER - WATER P	1	(Component of Water Pump Impell	3,18,24,2
30	27	858524	1 GASKET, UPPER - WATER PL	1	(Component of Water Pump Impell	3,18,24,2
31		32435	1 FACE PLATE	1		22
32	46	96148T	1 WATER PUMP BODY ASSEMBL	1		2
33		48752T	1 INSERT, WATER PUMP	1		
34	26	38970	1 SEAL, RUBBER - WATER INLI	1		2,19
35	47	89984T	4 IMPELLER, WATER PUMP	1		22,2
36	28	56654	1 KEY, IMPELLER DRIVE	1		22,2
37	10	96411	1 SCREW, WATER PUMP TO GE	1		2
38	11	13438	1 NUT, WATER PUMP STUDS (1,	2		
39	12	29245	2 WASHER, WATER PUMP STUC	2		
40	11	13438	1 NUT, WATER PUMP STUDS (5,	1		